

## Technically Specifications Table of: New Technology of Hot Charging Square Billet Continuous Casting Machine

<b>1</b>	<b>Machine model:</b>	<b>Fully arc continuous casting machine</b>
<b>2</b>	<b>Basic radius:</b>	<b>R6/11m</b>
<b>3</b>	<b>Steel quality :</b>	<b>Quality carbon structural steel</b>  <b>Low alloy structural steel</b>  <b>Common carbon steel</b>
<b>4</b>	<b>Straightening speed:</b>	<b>0.4~4.0 m/min (frequency controls speed)</b>
<b>5</b>	<b>Oscillation mode</b>	<b>Sine</b>  <b>Oscillation frequency: 50~240 strokes/min. (frequency controls speed)</b>  <b>Swing (stroke): ± 5mm。</b>  <b>Arc imitation precision: ≤0.05 mm(X,Y axis)</b>
<b>6</b>	<b>Dummy bar delivery speed</b>	<b>4.8m/min</b>

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